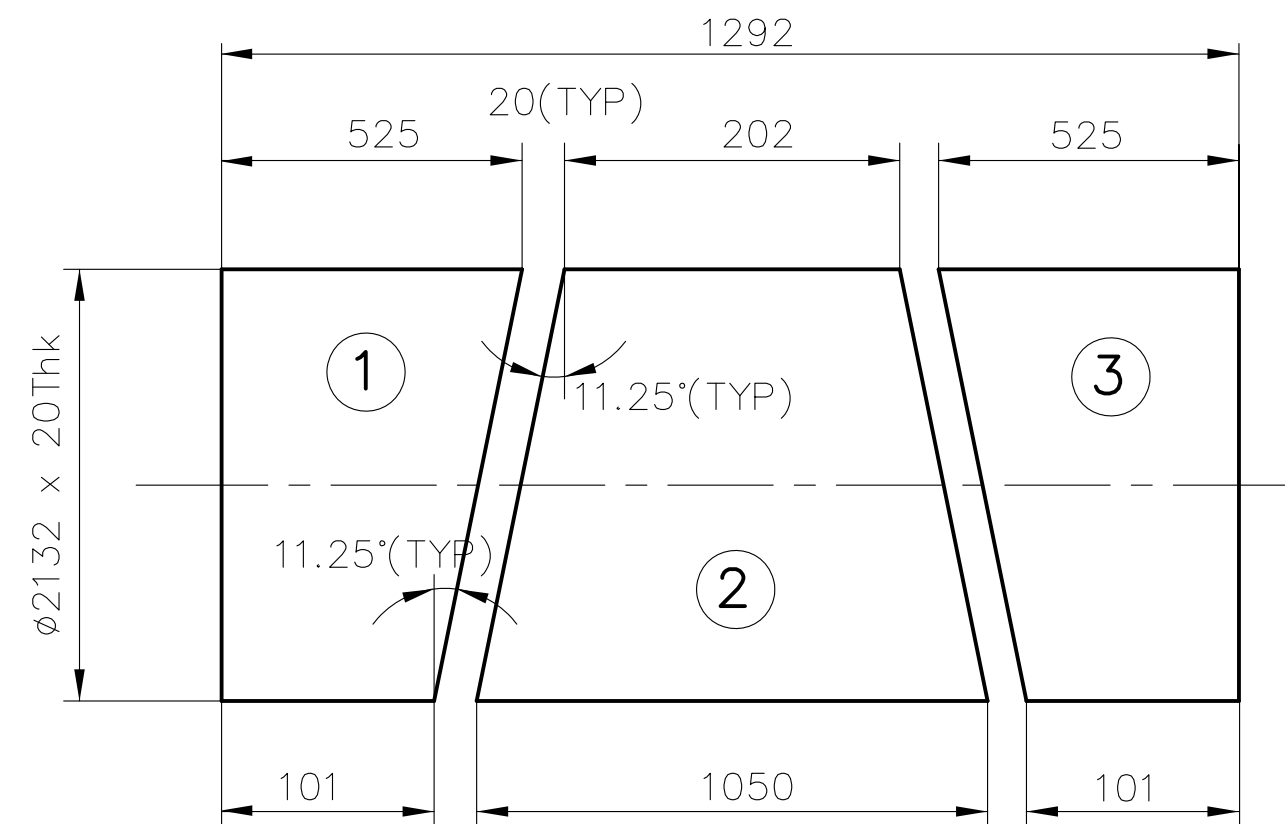
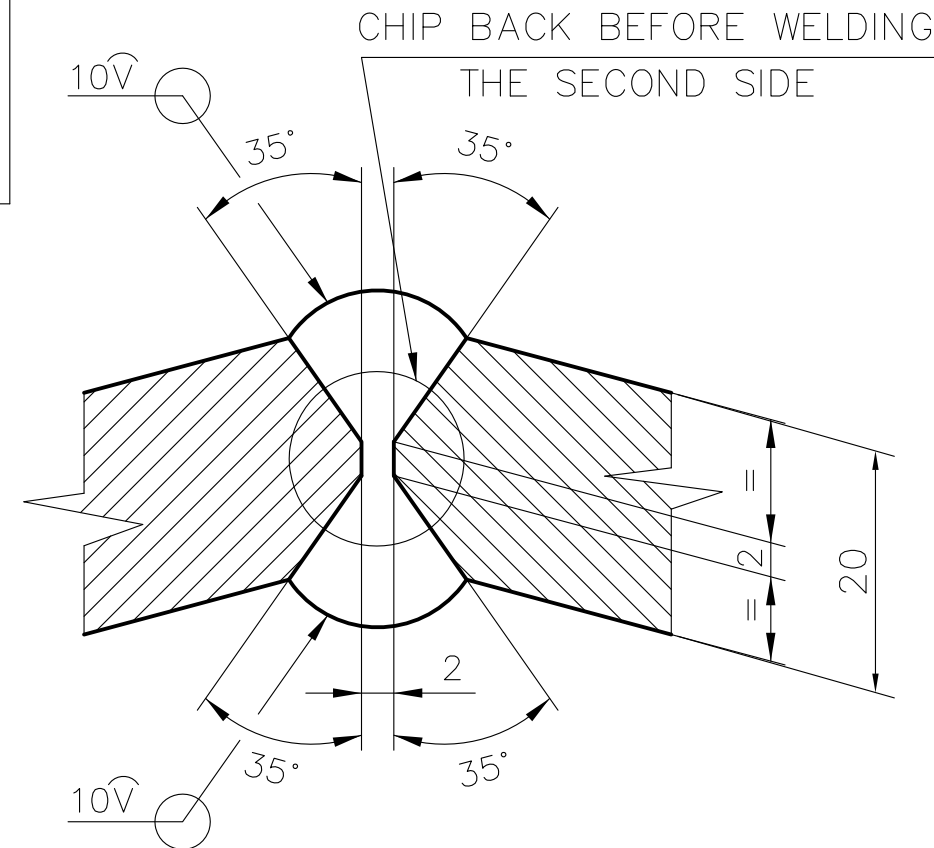
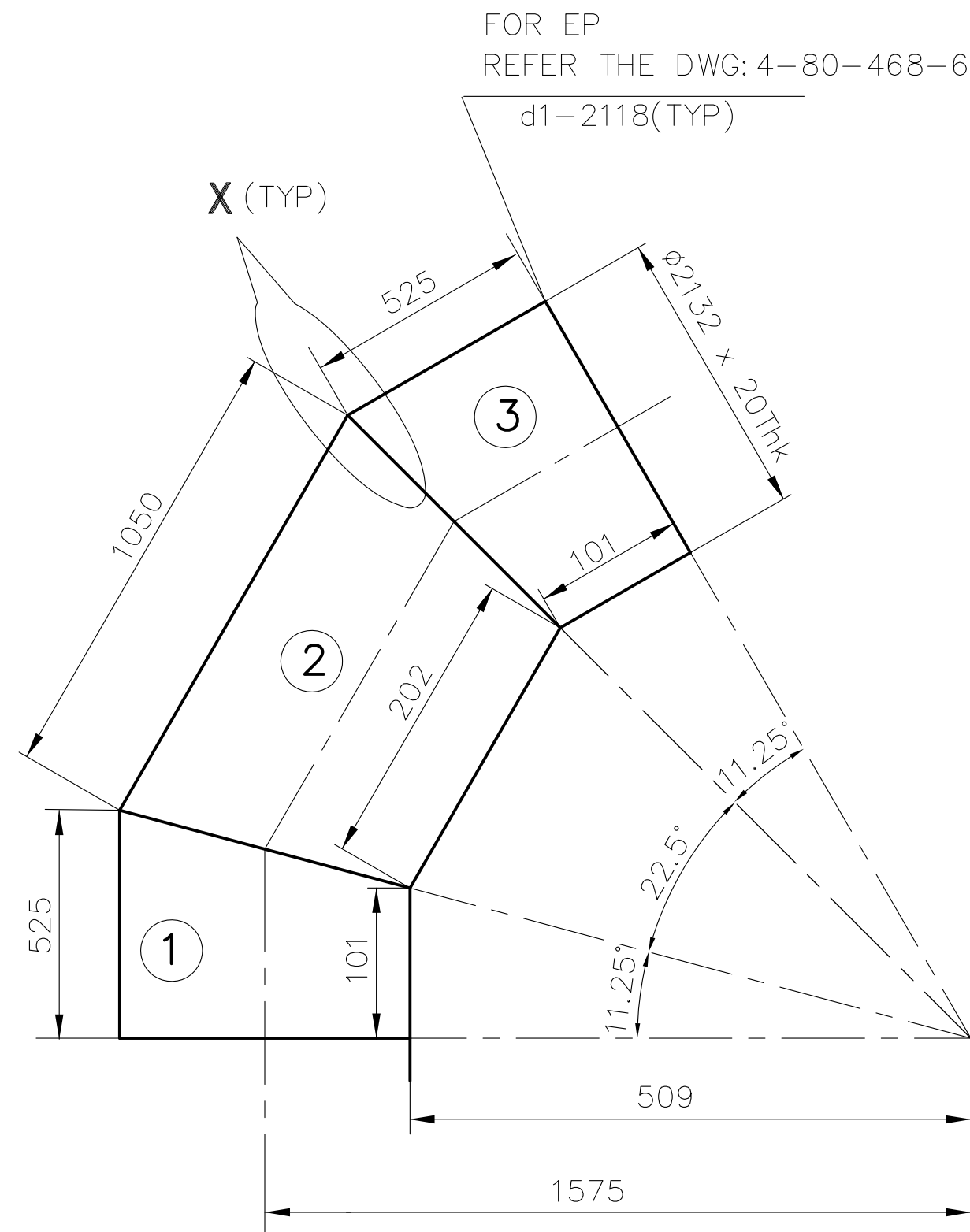


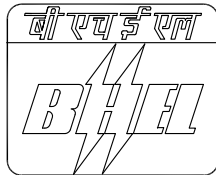
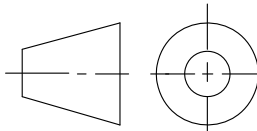
3-80-468-33657

DRAWING NO.



1. PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
2. FOR SHOP PAINTING/INTERNAL COATING (GLASS FLAKE COAT) REFER APPROVED PAINTING SCHEDULE/Q.P.
3. SPIDER/LIFTING LUG ARRANGEMENT HAS TO BE WELDED AFTER EDGE PREPARATION AS PER DRG. NO. 3-80-468-31263 BEFORE PAINTING.
4. THIS MITRE BEND IS APPLICABLE FOR BURIED PIPING. APPLICABLE PAINTING SCHEDULE TO BE REFERRED FOR EXTERNAL COATING.



|                                                                                                                                                                          |                                         |                                                                                       |                |              |                                     |                                 |          |                  |                |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|---------------------------------------------------------------------------------------|----------------|--------------|-------------------------------------|---------------------------------|----------|------------------|----------------|
| 01                                                                                                                                                                       | PLATE FORMED PIPE<br>ø2132 x 20; L=1292 |                                                                                       | 3-80-468-33701 |              | 15 011 150 0000<br>03 IS 2062 E250A |                                 | 1345 464 |                  |                |
| ITEM NO.                                                                                                                                                                 | DESCRIPTION                             |                                                                                       | DRAWING NO.    |              | ITEM NO.<br>VAR NO.                 | MATERIAL CODE<br>MATERIAL SPEC. | A<br>C   | UNIT WT.<br>QTY. |                |
| TYPE OF PRODUCT<br>OR NAME OF<br>CUSTOMER/PROJECT                                                                                                                        |                                         |                                                                                       |                |              |                                     |                                 |          |                  |                |
| <div></div> <div>BHARAT HEAVY ELECTRICALS LTD.,<br/>PIPING CENTRE, CHENNAI-17</div> |                                         |                                                                                       |                |              |                                     | NAME                            | SIGN     | DATE             | NO OF<br>ITEMS |
|                                                                                                                                                                          |                                         |                                                                                       |                |              | DRN                                 | KAMESH                          |          | 05.07.17         |                |
|                                                                                                                                                                          |                                         |                                                                                       |                |              | CHD                                 | BAHADUR                         |          | 05.07.17         |                |
|                                                                                                                                                                          |                                         |                                                                                       |                |              | APPD                                | SESHAGIRI                       |          | 05.07.17         |                |
| DEPT.                                                                                                                                                                    | GRADE OF<br>UN TOL. DIM                 |  | SCALE          | WEIGHT (Kg). | REF. TO ASSY. / OLD DRG.            |                                 |          |                  | ITEM<br>No.    |
| CODE                                                                                                                                                                     | C / M / F                               |                                                                                       | N. T. S        | 1308.000     |                                     |                                 |          |                  |                |
| TITLE                                                                                                                                                                    |                                         |                                                                                       |                | CARD<br>CODE | DRAWING No.                         |                                 |          |                  | REV            |
| MITRE BEND 45DEG<br>OD2132x20 (R=0.75D)                                                                                                                                  |                                         |                                                                                       |                | U 01         | 3-80-468-33657 00                   |                                 |          |                  |                |